

奇美實業股份有限公司

717010 台南市仁德區中正路一段 398 號 +886-6-266-3000 www.chimeicorp.com

CHIMEI CORPORATION

No. 398 , Sec. 1 , Zhongzheng Rd., Rende Dist., Tainan City 717010 , Taiwan

Ecologue PCR ABS PA-757 M70

產品敘述: PCR content 70%

| 物性 | ISO 測試方法 | 測試條件 | 單位 | PA-757 M70 |
|-------------|-----------|-----------------------|-----------|---------------|
| 熔融指數 | 1133 | 220℃ × 10KG | ml/10 min | 20 |
| Spiral flow | CHIMEI | 260°C,2mm,V:50%,P:50% | cm | _ |
| 比重 | 1183 | 23 ℃ | g/cm³ | 1.05 |
| 拉伸強度 | 527 - | 50 mm/min, yield | МРа | 40 |
| | | 50 mm/min, break | МРа | 30 |
| 延伸率 | 527 | 50 mm/min | % | 30 |
| 彎曲強度 | - 178 - | 2 mm/min | MPa | 60 |
| 彎曲彈性模數 | | 2 mm/min | GPa | 2.2 |
| IZOD 衝擊強度 | 180/1A - | 23°C, Notched | KJ/m² | 15 |
| | | -30℃, Notched | KJ/m² | _ |
| Charpy 衝擊強度 | 179 - | 23°C, Notched | KJ/m² | 15 |
| | | -30℃, Notched | KJ/m² | _ |
| 維氏軟化溫度 | 306 - | 50°C/hr;1KG | °C | 105 |
| | | 50°C/hr;5KG | °C | _ |
| 熱變形溫度 | 75/A - | 1.8MPa, unannealed | °C | 75 |
| | | 1.8MPa, annealed | °C | - |
| 介電系數 | IEC 60250 | 1MHz | | - |
| 體積電阻率 | IEC 60093 | | Ohm X m | - |
| 表面電阻率 | IEC 60093 | | Ohm | 1E+16 |
| 線膨脹係數 | 11359 | | | 8.6*10-5 |
| 燃燒等級 | | UL-94 | | 1.5mm HB |
| 成型收縮率 | 294-4 | | % | 0.4~0.7 |
| 標記 | 1043 | | | >ABS (REC70)< |

July 22, 2021

Notes: These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests

The above statement is based on our current level of knowledge and covers the above products directly manufactured and supplied by CHI MEI CORPORATION at the date of issue. CHI MEI CORPORATION makes no warranties, whether express or implied, and assumes no liability in connection with any use of above information. Notwithstanding the foregoing, CHI MEI CORPORATION shall in no event be held obligated or liable for any claims due to or arising from (i) any customer provided, consigned, materials and/or parts, which are incorporated or adopted in the products; (ii) any combination of the products with material not provided or authorized by our company; (iii) any modifications to the products which are made or directed by customer; (iv) our compliance with the specifications, instructions, and/or designs provided by customer; (v) any anti-trust, unfair competition and/or other unlawful actions effected by customer; or (vi) any defects, infringement, breach and/or violation which are arising out of customer's faults or otherwise not solely and directly attributable to CHI MEI CORPORATION. In no event will CHI MEI CORPORATION be liable for any indirect, special, exemplary, punitive, or consequential damages (including lost profits) of any nature whatsoever whether arising out of the purchase, shipment, unloading, handling, or use of any product or otherwise.