## 奇美實業股份有限公司

717010 台南市仁德區中正路一段 398 號 +886-6-266-3000 www.chimeicorp.com

## **CHIMEI CORPORATION**

No. 398 , Sec. 1 , Zhongzheng Rd., Rende Dist., Tainan City 717010 , Taiwan

## Low Residual Monomer SAN KIBISAN® PN-107 L125FG

Product Description: High clarity

Properties	ISO Test Method	<b>Test Condition</b>	Unit	PN-107 L125FG
Melt Flow Index	1133	220℃×10KG	ml/10 min	58
Mass Density	1183	23 ℃	g/cm³	1.06
Tensile Strength	527	50 mm/min, yield	MPa	65
		50 mm/min, break	MPa	65
Tensile Elongation	527	50 mm/min	%	4
Flexural Strength	- 178	2 mm/min	MPa	89
Flexural Modulus		2 mm/min	GPa	2.6
Izod Impact Strength	180/1A	23°C, Notched	KJ/m²	2
		-30°C, Notched	KJ/m <sup>2</sup>	_
Charpy Impact Strength	179	23°C, Notched	KJ/m <sup>2</sup>	2
		Charpy '-30°C, Notched	KJ/m²	-
Vicat Softening Temp.	306	50°C/hr;1KG	°C	104
		50°C/hr;5KG	°C	101
Heat Distortion Temp.	75/A	1.8MPa, unannealed	°C	88
		1.8MPa, annealed	°C	99
Coefficient of Linear Thermal Expansion	11359	-	-	3.6~3.8*10-5
Flammability	-	UL-94	-	1.5mm HB
Mold Shrinkage	294-4	-	%	0.2~0.7
Symbol	1043	-	-	>SAN<

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Notes: These are typical properties only and are not to be construed as specifications. Users should confirm results by their own test

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