

## General PC Alloy WONDERLOY® PC-385

產品敘述: Ultra high impact

物性	ISO 測試方法	測試條件	單位	PC-385
熔融指數	1133	260°C×5KG	ml/10 min	21
<b>Spiral flow</b>	CHIMEI	260 °C, 2mm, V: 50%, P: 50%	cm	30
比重	1183	23 °C	g/cm <sup>3</sup>	1.15
拉伸強度	527	50 mm/min, yield	MPa	55
		50 mm/min, break	MPa	57
延伸率	527	50 mm/min	%	130
彎曲強度	178	2 mm/min	MPa	85
彎曲彈性模數		2 mm/min	GPa	2.3
<b>IZOD</b> 衝擊強度	180/1A	23°C, Notched	KJ/m <sup>2</sup>	55
		-30°C, Notched	KJ/m <sup>2</sup>	45
<b>Charpy</b> 衝擊強度	179	23°C, Notched	KJ/m <sup>2</sup>	55
		-30°C, Notched	KJ/m <sup>2</sup>	45
維氏軟化溫度	306	50°C/hr; 1KG	°C	143
		50°C/hr; 5KG	°C	135
熱變形溫度	75/A	1.8MPa, unannealed	°C	108
		1.8MPa, annealed	°C	-
介電系數	IEC 60250	1MHz	--	3
體積電阻率	IEC 60093	--	Ohm X m	1E+16
表面電阻率	IEC 60093	--	Ohm	1E+16
線膨脹係數	11359	--	--	7.5*10 <sup>-5</sup>
燃燒等級	--	UL-94	--	1.5mm HB
成型收縮率	294-4	--	%	0.4~0.6
標記	1043	--	--	>ABS+PC<

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Notes : These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests

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