

奇美實業股份有限公司

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## **General PC Alloy WONDERLOY® PC-365**

產品敘述: High heat, High impact

物性	ISO 測試方法	測試條件	單位	PC-365
熔融指數	1133	260°C×5KG	ml/10 min	20
Spiral flow	CHIMEI	260 ℃,2mm,V:50%,P:50%	cm	35
比重	1183	23 °C	g/cm <sup>3</sup>	1.13
拉伸強度	527	50 mm/min, yield	MPa	54
		50 mm/min, break	MPa	50
延伸率	527	50 mm/min	%	120
彎曲強度	178	2 mm/min	MPa	80
彎曲彈性模數	178	2 mm/min	GPa	2.2
IZOD 衝擊強度	180/1A	23℃, Notched	KJ/m <sup>2</sup>	50
		-30°C, Notched	KJ/m <sup>2</sup>	45
Charpy 衝擊強度	179	23℃, Notched	KJ/m <sup>2</sup>	50
		-30°C, Notched	KJ/m <sup>2</sup>	45
維氏軟化溫度	306	50°C/hr;1KG	°C	138
		50°C/hr;5KG	°C	127
熱變形溫度	75/A	1.8MPa, unannealed	°C	102
		1.8MPa, annealed	°C	_
介電系數	IEC 60250	1MHz		3.1
體積電阻率	IEC 60093		Ohm X m	1E+16
表面電阻率	IEC 60093		Ohm	1E+16
線膨脹係數	11359			8*10 <sup>-5</sup>
燃燒等級		UL-94		1.5mm HB
成型收縮率	294-4		%	0.4~0.6
標記	1043			>ABS+PC<

July 22, 2021

Notes : These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests

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