

Property	Test Condition	Test Method ISO	Units	Standard
				High impact
				100-322
				>ABS<
<b>Physical property</b>				
Density	23℃	ISO1183	kg/m <sup>3</sup>	1040
Specific Gravity		ASTM D792	-	1.04
<b>Mechanical property</b>				
Tensile strength	23℃	ISO527-1,2	MPa	54
Tensile strength		ASTM D638	MPa	49
Tensile elongation at Break		ASTM D638	%	48
Elongation at Break	23℃	ISO527-1,2	%	13
Flexural Strength	23℃	ISO178	MPa	78
Flexural Strength		ASTM D790	MPa	74
Flexural Modulus	23℃/50% RH	ISO 178	MPa	2350
Flexural Modulus		ASTM D790	MPa	2300
Rockwell Hardness	23℃	ISO2039-2	R Scale	113
Rockwell Hardness	23℃/50% RH	ASTM D785	Rスケール	113
Charpy Impact Strength (V-notched)	23℃	ISO179	kJ/m <sup>2</sup>	20
Ball Pressure Temp./0.1mm Vicat Softening Temp.			℃	95~95
Izod Impact Strength (V-notched)	23℃ 12.7mm	ASTM D256	J/m	226
Izod Impact Strength (V-notched)	0℃ 12.7mm	ASTM D256	J/m	177
Izod Impact Strength (V-notched)	-30℃ 12.7mm	ASTM D256	J/m	118
Izod Impact Strength (V-notched)	23℃ 3.2mm	ASTM D256	J/m	265
Izod Impact Strength (V-notched)	0℃ 3.2mm	ASTM D256	J/m	196
Izod Impact Strength (V-notched)	-30℃ 3.2mm	ASTM D256	J/m	137
<b>Heat property</b>				
Coef of Linear Thermal Expansion	-	ASTM D696	℃ <sup>-1</sup>	0.000074
Heat Deflection Temp High Load	1.80MPa	ISO75-1,2	℃	83
Heat Deflection Temp(Unannealed)High Load	6.4mm/1.82MPa	ASTM D648	℃	87
Flammability		UL94	rank/thickness mmt	HB
<b>Molding property</b>				
Mold shrinkage	23℃/50% RH	Toray Method	%	0.4-0.6
Melt Flow Rate	220℃/98N	ISO 1133	g/10min	15

These values are typical data for this product under specific test conditions and not intended for use as limiting specifications.